

## Consulting

Primatech provides consulting services to help process industry companies reduce the likelihood and consequences of catastrophic events. We help companies comply with OSHA PSM, EPA RMP, and other regulations as well as company-specific guidelines and recognized and generally accepted good engineering practices (RAGAGEP). Primatech's consulting services range from conducting specific risk and safety analyses to providing support in establishing and maintaining comprehensive process safety and risk management programs.

### THE PRIMATECH ADVANTAGE

Primatech and its dedicated staff of professionals have enjoyed recognition around the world as experts in process safety and risk management. The outstanding credentials of our staff include experience from industry, government, consulting, and research backgrounds. This combination of skills and experience has enabled Primatech to serve a diverse group of process industry clients.

Primatech constantly emphasizes quality of work and responsiveness to client needs while striving to meet clients' objectives as efficiently and economically as possible.

Primatech has completed thousands of process safety projects since the founding of the company in 1987. These projects include PHAs, PSM and RMP Compliance Audits, PSM Program Development/Enhancement, Consequence Analysis, Facility Siting Analysis, and Layers of Protection Analysis (LOPA) studies. This experience enables Primatech to perform high-quality work for clients effectively and efficiently.

Primatech is an independent company with no vested interests, Primatech delivers work recognized as objective and unbiased.

### Consulting Services:

- Process Safety Management (PSM)
- Risk Management Programs (RMP)
- Process Security Management
- Cyber Security
- OSHA Chemical Facility PSM NEP Assistance
- Audits and Assessments (PSM / RMP)
- Hazard Identification (HAZID)
- Process Hazard Analysis (PHA)
- Layers of Protection Analysis (LOPA)
- Safety Instrumented Systems (SIS) (IEC 61511 / ISA 84)
- Security Vulnerability Analysis (SVA)
- Facility Siting
- Human Factors and Human Failures
- Procedures Development
- Mechanical Integrity (MI)
- Management of Change (MOC)
- Consequence Modeling
- Quantitative Risk Assessment (QRA)
- Probability Modeling
- Emergency Response Programs
- Management Consulting
- Due Diligence Reviews for Mergers and Acquisitions
- Expert Witness and Litigation Support

# ***Specialists in Safety, Security and Risk***

## ***Consulting***

Primatech provides industry-leading services to help companies meet their PSM and risk management objectives. Primatech utilizes expert consultants, innovative approaches, and unsurpassed standards for project work.

## ***Training***

Primatech is a leading provider of process safety training to companies in the U.S. and around the world, Primatech offers over 35 courses for open enrollment and private, on-site delivery. Primatech courses are widely known for being the most comprehensive available. Courses feature hands-on workshops, detailed resource materials, and expert instructors. Primatech is the recommended process safety training provider for many organizations.

## ***Certification***

Primatech Certification Services (PCS), founded by Primatech Inc. as an independent organization, provides recognition to process safety and risk management professionals who meet defined standards in specific technical areas. Currently, professionals can seek certification in process hazards analysis, layers of protection analysis and process safety auditing.

## ***Software***

Primatech's software products are proven tools to support your process safety, security and risk management programs. Currently, Primatech offers the software packages LOPAWorks®, PHAWorks®, and Tracker™.

***PrimaTech***  
*Specialists in Safety, Security and Risk*